

series 38

**AAMA 2604-05**

super durable powder coatings  
volume 1

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# TIGER Drylac® Series 38 – Exterior or Interior

A highly weather and UV resistant powder coating based on Super Durable TGIC Polyester

<b>Features</b>	Superior Gloss and Color Retention Excellent Weather Resistance Good Mechanical Properties Superior Chalking Resistance Very Smooth Flow Excellent Edge Coverage Good Storage Stability
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<b>Typical Applications</b>	Architectural Applications Land Management Facilities Cell Phone Towers Construction Industry Lighting Fixtures Park Furniture Playground Equipment Garage Doors Stadium Seating Fencing	Oil & Gas Industry Renewable Energy Industry Defense Industry Automotive Equipment Marine Applications Agricultural Equipment Sports Equipment Recreational Vehicles Lawn and Garden Equipment Railing
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<b>Standard Series 38</b>	Smooth Matte (20±5*) Smooth Matte Satin (30±5*) Smooth Semi Gloss (60±5) Smooth Glossy (85±5*) <small>Gloss level according to Gardner 60° ASTM D523</small>
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<b>Custom Colors</b>	Any other color or finish is available as a custom color with a 220-lb. minimum order. Due to pigmentation a small percentage of colors in the yellow, orange, red and purple range offer only limited UV stability. UV stability of custom color products in that color range must be verified by our production laboratories on a case by case basis.
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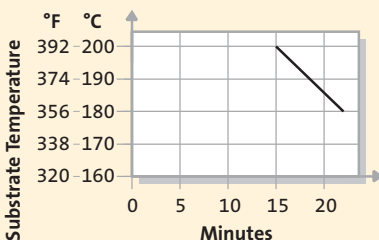
<b>Standard Packaging</b>	44 lbs/20 kg carton or 5 lbs/2.5 kg Minipack
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<b>Specific Gravity</b>	1.2 – 1.8 g/cm <sup>3</sup> depending on pigmentation
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<b>Theoretical Coverage</b>	Depending on pigmentation and processing conditions. 1 lb coats approx. 50 sq. ft. at 3 mils avg. 1 kg coats approx. 10 sq. m. at 75 microns avg.
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<b>Processing</b>	Electrostatic and Tribo/Airstatic Spraying, manual or automatic.
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<b>Dry Storage Stability</b>	6 months at no more than 77° F/25° C
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<b>Cure Parameter</b>	 <table><thead><tr><th>Minutes</th><th>Substrate Temperature (°F)</th><th>Substrate Temperature (°C)</th></tr></thead><tbody><tr><td>0</td><td>392</td><td>200</td></tr><tr><td>20</td><td>356</td><td>180</td></tr></tbody></table>	Minutes	Substrate Temperature (°F)	Substrate Temperature (°C)	0	392	200	20	356	180
Minutes	Substrate Temperature (°F)	Substrate Temperature (°C)								
0	392	200								
20	356	180								

<b>Note</b>	A reasonable degree of loss of gloss and color variation due to long-term UV exposure can be expected.
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On the cover:  
Raymond James Stadium, Tampa, FL  
Lanikea Tower Honolulu, HI (Hanson Architectural Systems Inc.)  
Street Lighting Fixture

# TIGER SHIELD System

for superior corrosion protection (recommended for marine environments and coastal regions)

## Product Description

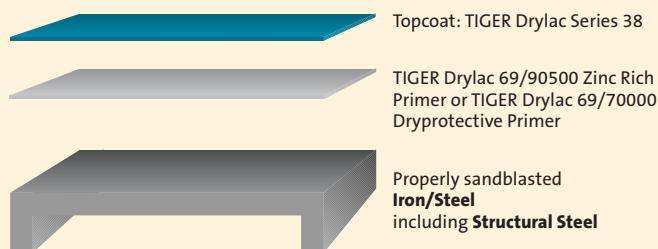
The TIGER Drylac SHIELD System is a two-coat process combining optimum corrosion protection with highest weatherability.

The basis for the excellent corrosion resistance is either TIGER Drylac Zinc Rich Primer 69/90500, TIGER Drylac Dryprotective Primer 69/70000 or TIGER Drylac 09/73841 Out-gassing Forgiving Primer. This two coat system warrants an optimum non-porous film as well as excellent UV protection through the use of high quality polyester powder coatings.

## Processing

Electrostatic and Tribo/Airstatic spraying, manual or automatic. All primers must be applied over a clean dry substrate, free of any contaminants and oxidation. Note: Time elapsed between application of TIGER Drylac 69/90500 Dryzinc Primer and topcoating with TIGER Drylac Series 38 Polyester must not exceed 12 hours max.

## Steel/Iron



## Aluminum

Under normal conditions a single coat of Series 38 powder coating is sufficient. In highly corrosive environments, as is found in coastal regions or industrial atmospheres, a 2-coat system comprised of TIGER Drylac Dryprotective 69/70000 plus a topcoat of Series 38 can be beneficial. Both products are engineered to complement each other and offer an excellent corrosion barrier. For objects exposed to extreme conditions, especially where there is a possibility of filiform corrosion, Chromate Conversion coatings or Chrome Phosphatizing has been proven to be an excellent pretreatment choice.

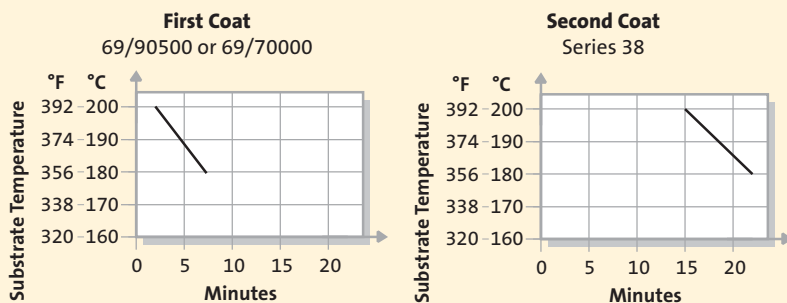
## Cast Aluminum and Cast Steel

For porous substrates that are prone to out-gassing we offer a Out-gassing Forgiving Primer — TIGER Drylac OGF Primer 09/73841. For technical information and specific curing parameters please see our datasheet number 1304 online at [www.tiger-coatings.us](http://www.tiger-coatings.us) (download area, data sheets).

## Cure Parameters

TIGER Drylac Zinc Rich and Dryprotective Primer

In general, we recommend only partial rather than full cure for the first coat.



## Specific Gravity

TIGER Drylac Series 38: 1.2–1.8 g/cm<sup>3</sup> depending on pigmentation.

TIGER Drylac 69/90500 Zinc Rich Primer: 2.72 ± 0.1g/cm<sup>3</sup>

TIGER Drylac 69/70000 Dryprotective Primer: 1.52 ± 0.1g/cm<sup>3</sup>

## Theoretic Coverage

Depending on pigmentation and processing conditions and a specific gravity of 1.5, 1 lb coats approximately 50 sq. ft. at 3 mils avg. 1 kg coats approximately 10 sq. m. at 75 microns avg.

## Test Results on Aluminum:

<b>Corrosion Resistance</b> Humidity Resistance 3000 hrs.—ASTM D 2247	Formation of blisters not to exceed “few” blisters size #8 as shown in Figure 4.0 ASTM D 714	No blistering
<b>Salt Spray Resistance</b> 3000 hours—ASTM B 117	Minimum rating of 7 on scribe or cut edges, and a minimum blister rating of 8 within the test specimen field, in accordance with the Table 1 and Table 2 Reference modification of ASTM D 1654	No blistering, no undercutting

## Test Results on Steel:

Salt Spray Resistance* ASTM 117-90	Undercutting	Blisters	Adhesion
1000 hour	0	m0 / g0	Gt0
2000 hour	0 – 1	m0 / g0	Gt0
3000 hour	2 – 3	m2 / g1	Gt0

\*Tested on a 2-coat system of Series 38 and TIGER Drylac® 69/90500 Zinc Rich Primer (substrate: steel—sandblasted)

## Mechanical Properties:

Test	Results for basecoat alone 69/90500	Two-Coat System TIGER Drylac 69/90500 + TIGER Drylac Series 38
Film Thickness	2.4-2.6 mils/60±5µm	2.4-2.6 mils/60±5µm (Primer) 2.4-2.6 mils/60±5µm (Topcoat) Minimum requirement for a non-porous film!
Cross Hatch Adhesion ISO 2409 / ASTM D 3359	pass 100%	pass 100%
Mandrel Bending Test ISO 1519 / ASTM D 522	5/32 in. /4 mm (3/16 in./5 mm)	3/8 in./10 mm
Impact test 1/10 in. Distortion ISO 6272 / STM D 2794-90	up to 40 in./lbs. (up to 20 in./lbs.)	up to 40 in./lbs. (up to 20 in./lbs.)
Cupping ISO 1520	5/16 in./8 mm (3/16 in./5 mm)	5/16 in./8 mm (3/16 in./5 mm)

Data in “( )” reflects properties valid for TIGER Drylac 69/70000 Dryprotective.

# TIGER Drylac™ Series 38 Super Durable Polyester Powder Coatings

Our Super Durable Polyester powder coatings are designed and engineered to be a single coat finishing system, with the exception of applications within extremely harsh environments, such as coastal or heavy industry regions (see TIGER Shield information in this brochure).

## AAMA 2604-05 Compliant

All products featured in this brochure comply with the American Architectural Manufacturers Association's specification AAMA 2604-05

## Bureau of Land Management Standard Environmental Colors

The BLM Standard Environmental Colors were developed by the US Government to assist with color selection to minimize the visual contrast of facilities in the landscape.

TIGER Drylac offers BLM colors in an environmentally friendly, long wearing, highly weather and UV resistant Super Durable powder coating formulation.

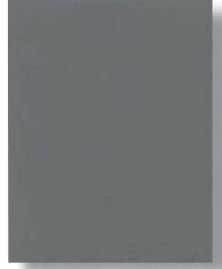
## TIGER Drylac™ Smooth Glossy RAL Colors available in Series 38:

RAL 1001 • 38/15001	RAL 6007 • 38/50007	RAL 7010 • 38/70014	RAL 8001 • 38/60005
RAL 1002 • 38/20002	RAL 6008 • 38/50008	RAL 7011 • 38/70011	RAL 8002 • 38/60002
RAL 1013 • 38/10013	RAL 6009 • 38/50009	RAL 7012 • 38/70012	RAL 8003 • 38/60003
RAL 1014 • 38/15014	RAL 6010 • 38/50031	RAL 7013 • 38/70013	RAL 8004 • 38/60004
RAL 1015 • 38/15015	RAL 6011 • 38/50011	RAL 7015 • 38/70015	RAL 8007 • 38/60007
RAL 1016 • 38/20016	RAL 6012 • 38/50012	RAL 7016 • 38/70016	RAL 8008 • 38/60008
RAL 1019 • 38/15019	RAL 6013 • 38/50013	RAL 7021 • 38/70021	RAL 8011 • 38/60011
RAL 1020 • 38/20020	RAL 6016 • 38/50016	RAL 7022 • 38/70022	RAL 8012 • 38/60012
RAL 1023 • 38/20023	RAL 6017 • 38/50017	RAL 7023 • 38/70023	RAL 8014 • 38/60010
RAL 1024 • 38/20024	RAL 6018 • 38/50018	RAL 7024 • 38/70024	RAL 8016 • 38/60016
RAL 3012 • 38/30012	RAL 6019 • 38/50019	RAL 7026 • 38/70026	RAL 8017 • 38/60017
RAL 5004 • 38/40004	RAL 6020 • 38/50020	RAL 7030 • 38/70027	RAL 8019 • 38/60019
RAL 5007 • 38/40007	RAL 6021 • 38/50021	RAL 7031 • 38/70031	RAL 8022 • 38/60022
RAL 5008 • 38/40008	RAL 6022 • 38/50022	RAL 7032 • 38/70001	RAL 8023 • 38/60023
RAL 5011 • 38/40011	RAL 6026 • 38/50026	RAL 7033 • 38/70033	RAL 8024 • 38/60024
RAL 5013 • 38/40013	RAL 6027 • 38/50027	RAL 7035 • 38/70035	RAL 8025 • 38/60025
RAL 5017 • 38/40017	RAL 6028 • 38/50028	RAL 7036 • 38/70036	RAL 8028 • 38/60028
RAL 5018 • 38/40020	RAL 6029 • 38/50029	RAL 7037 • 38/70037	RAL 9001 • 38/10001
RAL 5019 • 38/40019	RAL 6032 • 38/50032	RAL 7038 • 38/70038	RAL 9002 • 38/10002
RAL 5020 • 38/40018	RAL 6033 • 38/50033	RAL 7039 • 38/70039	RAL 9003 • 38/10003
RAL 5021 • 38/40021	RAL 6034 • 38/50034	RAL 7040 • 38/70046	RAL 9004 • 38/80004
RAL 6000 • 38/50000	RAL 7000 • 38/70000	RAL 7042 • 38/70042	RAL 9005 • 38/80010
RAL 6001 • 38/50005	RAL 7002 • 38/70007	RAL 7043 • 38/70043	RAL 9010 • 38/10004
RAL 6003 • 38/50003	RAL 7004 • 38/70004	RAL 7044 • 38/70044	RAL 9016 • 38/10010
RAL 6004 • 38/50004	RAL 7005 • 38/70005	RAL 7045 • 38/70045	RAL 9017 • 38/80017
RAL 6005 • 38/50002	RAL 7006 • 38/70006	RAL 7046 • 38/70002	RAL 9018 • 38/10018
RAL 6006 • 38/50006	RAL 7009 • 38/70009	RAL 7047 • 38/70047	

Please refer to our RAL Exterior brochure for a display of RAL colors to go with above listed Series 38 product numbers. Gloss levels for RAL colors are 85±5.

To eliminate possible errors in finish and sheen, please specify the TIGER Drylac product number along with the RAL number.

## Primer



TIGER Drylac 69/70000  
Dry Protector Primer 3±2



TIGER Drylac 69/90500  
Zinc Rich Primer 70±5



TIGER Drylac 09/73841  
Out-gassing Forgiving  
Primer 70±5

## Architectural Matte, Satin and Semi Gloss



TIGER Drylac® 38/10130  
**Seashell White** 30±5\*



TIGER Drylac® 38/70070  
**Taupe** 30±5\*



TIGER Drylac® 38/60014  
**Medium Bronze** 30±5\*



TIGER Drylac® 38/30028  
**Brick Red** 20±5\*



TIGER Drylac® 38/70049  
**Silver Grey** 30±5\*



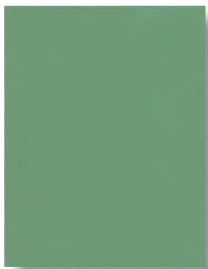
TIGER Drylac® 38/10070  
**Bone White** 30±5\*



TIGER Drylac® 38/15002  
**Sierra Tan** 30±5\*



TIGER Drylac® 38/60080  
**Statuary Bronze** 30±5\*



TIGER Drylac® 38/60006  
**Aged Copper** 20±5\*



TIGER Drylac® 38/40025  
**Interstate Blue** 20±5\*



TIGER Drylac® 38/70048  
**Sky Grey** 30±5\*



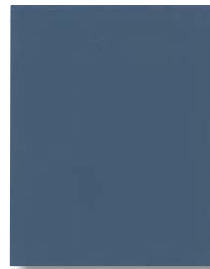
TIGER Drylac® 38/70025  
**Ash Grey** 30±5\*



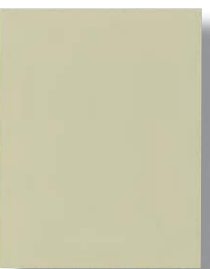
TIGER Drylac® 38/60090  
**Dark Anodized Bronze** 20±5\*



TIGER Drylac® 38/50080  
**Ivy Green** 30±5\*



TIGER Drylac® 38/40051  
**Military Blue** 30±5\*



TIGER Drylac® 38/15003  
**Almond** 30±5\*



TIGER Drylac® 38/70019  
**Slate Grey** 30±5\*



TIGER Drylac® 38/30033  
**Boysenberry** 20±5\*



TIGER Drylac® 38/50037  
**Classic Green** 30±5\*



TIGER Drylac® 38/80020  
**Jet Black** 30±5\*



TIGER Drylac® 38/15012  
**Sandstone** 30±5\*



TIGER Drylac® 38/60018  
**Koko Brown** 30±5\*



TIGER Drylac® 38/30041  
**Redwood** 30±5\*



TIGER Drylac® 38/50110  
**Hartford Green** 30±5\*



TIGER Drylac 38/81009  
**Railing Black Semi Gloss** 60±5\*

\*Gloss level according to Gardner 60° ASTM D523. Paper and ink limitations of color samples as well as influence from heat and light account for differences from actual powder coatings.

## Glossy

## Metallic



TIGER Drylac® 38/00001  
**Clear 90+\***



TIGER Drylac® 38/15009  
**Crème 305 85±5\***



TIGER Drylac® 38/50039  
**Highland 305 85±5\***



TIGER Drylac® 38/70061  
**Grey Classic 314 85±5\***



TIGER Drylac® 38/90003  
**Argento 301 Metallic**



TIGER Drylac® 38/10007  
**Bianco 302 85±5\***



TIGER Drylac® 38/15007  
**Crème 303 85±5\***



TIGER Drylac® 38/50040  
**Highland 306 85±5\***



TIGER Drylac® 38/80002  
**Carbon 301 85±5\***



TIGER Drylac® 38/90010  
**Marine Silver**



TIGER Drylac® 38/10090  
**Extrusion White 85±5\***



TIGER Drylac® 38/15005  
**Crème 301 85±5\***



TIGER Drylac® 38/50041  
**Highland 307 85±5\***



TIGER Drylac® 38/90007  
**Argento 305 Metallic**



TIGER Drylac® 38/70032  
**Grey Classic 303 85±5\***



TIGER Drylac® 38/60026  
**Marrone 306 85±5\***



TIGER Drylac® 38/40033  
**Azzurro 307 85±5\***



TIGER Drylac® 38/90011  
**Argento 308 Metallic**



TIGER Drylac® 38/70056  
**Grey Classic 310 85±5\***



TIGER Drylac® 38/60039  
**Marrone 308 85±5\***



TIGER Drylac® 38/70054  
**Grey Classic 308 85±5\***



TIGER Drylac® 38/90015  
**Pearl Dark Grey Metallic**

# Bureau of Land Management Standard Environmental Colors



TIGER Drylac<sup>®</sup> 38/90016  
**Argento 312 Metallic**



TIGER Drylac<sup>®</sup> 38/50043  
**Highland 301 Metallic**



TIGER Drylac<sup>®</sup> 38/15021  
**Champagne 304 Metallic**



TIGER Drylac 38/16500  
**BLM Carlsbad Canyon Brown 55±5**



TIGER Drylac 38/60400  
**BLM Sudan Brown 65±5**



TIGER Drylac<sup>®</sup> 38/90018  
**Argento 314 Metallic**



TIGER Drylac<sup>®</sup> 38/40127  
**Pearl Night Blue Metallic**



TIGER Drylac<sup>®</sup> 38/20013  
**Deore 301 Metallic**



TIGER Drylac 38/50500  
**BLM Covert Green 55±5**



TIGER Drylac 38/50400  
**BLM Beetle 65±5**



TIGER Drylac<sup>®</sup> 38/60060  
**Medium Bronze Metallic\***



TIGER Drylac<sup>®</sup> 38/20014  
**Deore 302 Metallic**



TIGER Drylac<sup>®</sup> 38/15020  
**Champagne 303 Metallic**



TIGER Drylac 38/71700  
**BLM Shadow Gray 60±5**



TIGER Drylac 38/53000  
**BLM Yuma Green 60±5**



TIGER Drylac<sup>®</sup> 38/60064  
**Pearl Copper Metallic**



TIGER Drylac<sup>®</sup> 38/15018  
**Champagne 302 Metallic**



TIGER Drylac<sup>®</sup> 38/90009  
**Argento 307 Metallic**



TIGER Drylac 38/51400  
**BLM Juniper Green 60±5**



TIGER Drylac 38/60500  
**BLM Carob Brown 60±5**



TIGER Drylac<sup>®</sup> 38/50035  
**Seafoam Green Metallic**



TIGER Drylac<sup>®</sup> 38/15017  
**Champagne 301 Metallic**



TIGER Drylac<sup>®</sup> 38/91020  
**Anodized Silver**



TIGER Drylac 38/52600  
**BLM Shale Green 60±5**

\*Gloss level according to Gardner 60° ASTM D523. Paper and ink limitations of color samples as well as influence from heat and light account for differences from actual powder coatings.



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